



Basic Bed

Twin #7963-NO-T

Parts:



N-75 BED RAIL (2)



N-38 REGULAR SLAT (8)



N-39 CONNECTOR SLAT (2)



N-15L LEFT LEG (2)



N-15R RIGHT LEG (2)



N-41 BED ENDS (2)

HARDWARE LIST

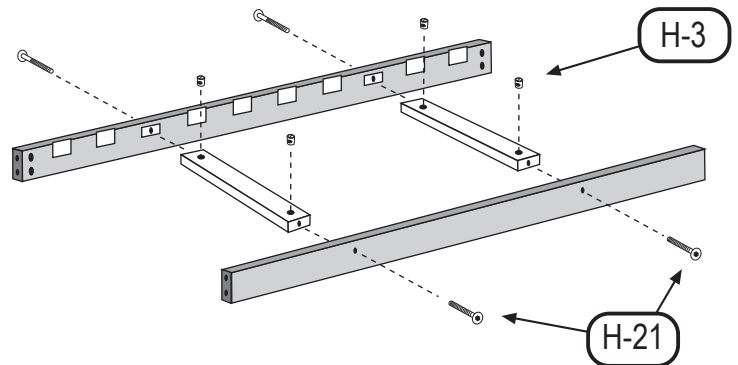
H-1	3" BOLT		8
H-21	2 - 1/2" BOLT		4
H-3	CROSS DOWEL		12
H-10	HEX WRENCH		1
H-20	1 - 1/2" WOOD SCREW		8

Tool needed:
#2 Phillips screw driver

1

Use 2-1/2" Bolts (H-21) and Cross Dowels (H-3) to attach Bed Rails (N-75) and Connector Slats (N-39).

Leave the bolts loose until Step 2.

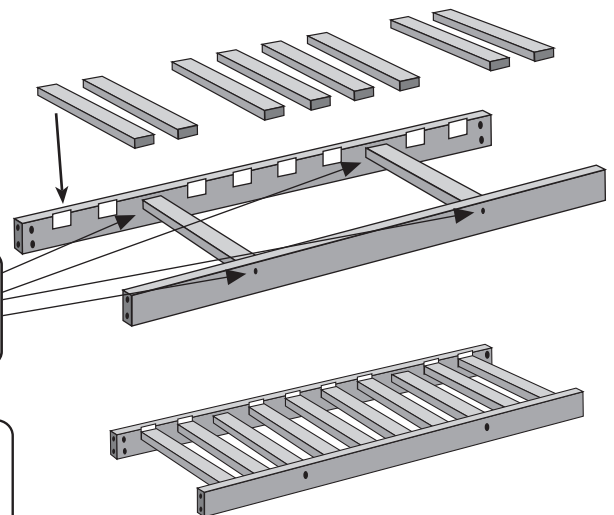


2

Place Regular Slats (N-38) into the pockets and then tighten the bolts.

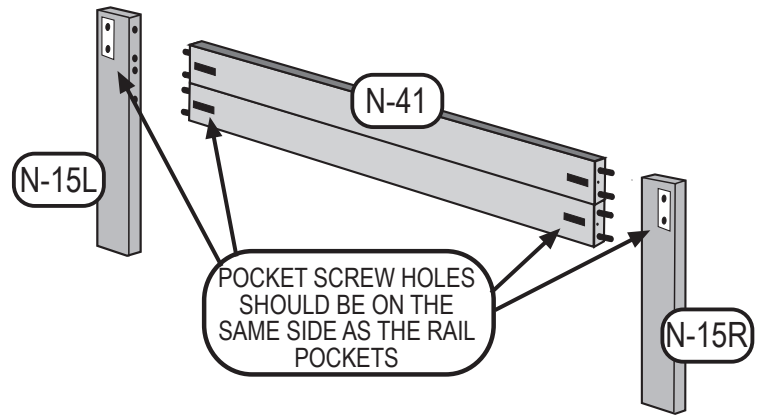
NOTE:
Bolts should be just loose enough to insert the Regular Slats.

NOTE:
When the Slats are all in their pockets, tighten the bolts.

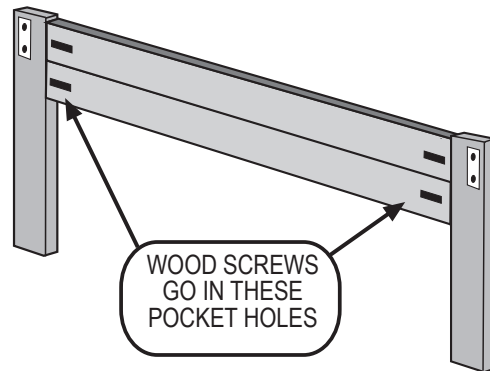


3

Align a Left Leg (N-15L) and Right Leg (N-15R) so that the rail pockets are on the front. Turn the leg Connector (N-41) so that the pocket holes are facing the front, also. Then push the dowels into the holes on the legs. Repeat for the other bed end.

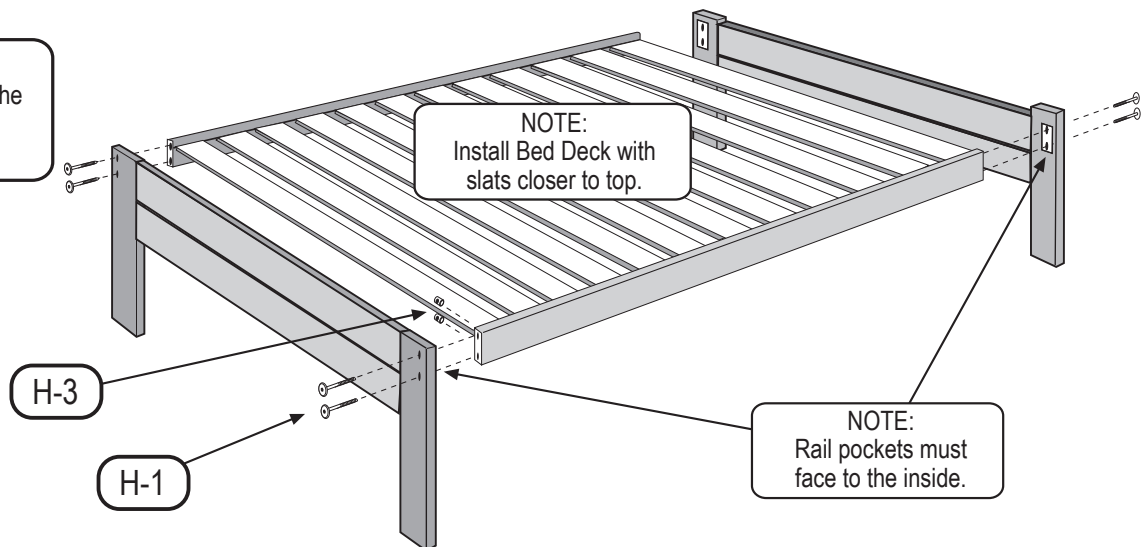


Use a phillips screw driver to attach the Legs to the Leg Connector using (4) 1 - 1/2" Wood Screws (H-20). Repeat for the other bed end.



4

Use 3" Bolts (H-1) and Cross Dowels (H-3) to attach the Bed Deck to the Bed Ends with the rail pockets facing in.



PLEASE RETIGHTEN BOLTS AFTER 30 DAYS

This futon frame is made with Tulip Poplar. Any green tint in the wood will change to light brown in a few weeks. This will happen in 20 to 30 minutes if placed in direct sunlight. Tulip Poplar can be left unfinished, clear finished, stained, or painted.

Painting: It is best to start with an interior primer and lightly sand before painting.

Staining: Lightly sand before staining. Wipe stain on with a rag until you get the desired color. If you are going to use a top coat (such as polyurethane), do not sand again until after the first coat, and then be careful not to sand away the stain.

Finishing: All finishes work well with Tulip Poplar. A simple wax finish over stain (Minwax for example) is easy. An oil finish such as Danish oil can be used. Or a clear top coat such as polyurethane works well to seal the wood. With polyurethanes, the first coat acts as a sanding sealer. So you should lightly sand (180 - 220 grit sandpaper) after the first coat, wipe the wood clean, and then build up coats for the desired effect.